

QUALITY MANAGEMENT SYSTEM

1. Quality check instrument:

Scale for Push and Pull 3sets ; Color Measuring Scale 2stes

2. Points for Quality Management (Checking for per 30min)

2-1 Sheet Extrusion

2-1-1 Checking Items: Thickness, Color, Transparent, Texture

2-2 Sheet Chopping

2-2-1 Checking Items: Chopping Size, Sharp Edge

2-3 Sonic Welding

2-3-1 Checking Items: Strength for Welding

2-4 Packing

2-4-1 Carton's Checking : Printing , Tear, Dirt

2-4-2 Commodity's Checking: Size, Thickness, Tear, Dirt and Seal

2-5 Shipping

2-5-1 Double Check if any tear, dirt on carton and the qty.

FLOW CHART FOR AQL(ACCEPTABLE QUALITY LEVEL)

